

C-SERIES DESK SPECIFICATION SHEET

Invincible[™] C-Series desks feature prominent chrome painted steel legs at each corner, $\frac{3}{4}$ height pedestals, $\frac{3}{4}$ modesty panel flush to bottom of pedestals, and a standard central locking system that locks pedestals when center drawer is locked.

Pedestals: Available in Box/File configuration. **Pedestals feature multi-formed one-piece jackets made of 20 gauge cold rolled steel (CRS). Both front and rear 18 gauge vertical jacket upright stiffeners are multi formed for strength and welded to the sides,** and multi-slotted for suspension attachment and lock bar insertion at the factory or in the field. **The 20-gauge pedestal top frame cross piece multiformed to make up the top section,** which encloses the pedestal, as well as houses the standard lock. Box drawers and file drawers operate on a **3 segment full progression suspension,** also includes ball race suspensions, precision rolled formed on hardened steel ball bearings. **Box drawer 1-piece construction having double wall welded fronts,** and are field replaceable. Slots on box drawer sides accept standard steel adjustable divider. Letter drawer bottom and side bodies are one piece multiformed units. Letter drawers have full height sides offering full time front to back hanging folder filing. Drawers bottoms are formed to accept optional file compressors. **Drawer fronts are 20 gauge with multi-formed full pull integral handle and are field replaceable.** Drawer backs are 22 gauge. **14-gage vertical lock bar** is installed, operates and is shielded by the right front upright.

Work surfaces: Desk tops feature a standard T-mold edge, available with optional PVC edge treatment, waterfall edge, or square self-edge. Work surfaces are 1-1/8" thick 45#-48# density M3 commercial grade wood core provided with bottom protective balancing sheet. Overall thickness, including high-pressure laminate is 1-1/4" thick.

Legs: Includes (4) - 16 gauge 1" square chrome colored legs, with 1" adjustable non-corrosive leveling glides.

Center drawer: Desk comes standard with a 22" wide, 20 Ga. CRS center drawer, built within a steel frame with ball bearing race suspensions. Optional fitted, 4 compartment pencil tray available.

Modesty Panels: Modesty panels are $\frac{3}{4}$ height (8 5/8" from the floor), made of 22-gauge CRS with multi formed flanges along each edge, including multi-formed double flanges formed on the bottom. Modesty comes standard with a 4-1/2"h x 1-1/8"d steel wire management channel.

Optional Reference Shelves: Available with optional 18 gauge steel reference or pull-out shelves.

Finish: All Invincible[™] steel products are processed through a 5-stage industrial washer to remove oil and organics from the surface while applying an iron phosphate conversion coating to promote adhesion and corrosion resistance as a pre-paint treatment. In addition, parts are rinsed with a non-chrome sealer to aid in paint adhesion and to further protect the metal. **The surface is then painted with environmentally-friendly and highly durable hybrid powder coat paint applied electro-statically and cured at high temperature.** Invincible[™] products are available in a full assortment of standard Invincible[™] colors, both smooth and textured finishes, as well as special order colors.