

## 1400 SERIES VERTICAL FILE SPECIFICATION SHEET

Vertical file 28" deep encasement with 2, 3, 4, and 5 drawer height, in letter or legal width filing. Back securely welded to the sides to form a complete jacket. Tops extra rigid and finished with gas-welded corners providing a smooth appearance. Full flush bottom welded to sides and back and gas welded at the front corners. Three full height framed uprights on each side; **six upright all total**. Front uprights multi-formed for rigidity and strengthened with brackets and welding. Z-shaped center upright stiffens side and reinforces case channels. Rear upright is multi-formed and welded to the sides and back for structural strength. Shelf cross members are securely welded to the **6-upright members**.

Drawers operate on (2) cross member full cradle suspensions which are equipped with positive stop mechanism to prevent the accidental removal of drawers- Provided standard with (6) nylon rollers. Four (4) additional nylon take-up rollers provide smooth progression. Drawers are constructed so they may be easily removed and replaced. All drawer fronts have double wall construction providing a steel false front. Drawer, suspension, and case channel are isolated from each other with nylon glides. Drawers are full extension. The 1400 Series units are equipped with contemporary styled drawer pulls, thumb latch and label holder. High-side drawers are standard. Optional quick release lever spring action follower blocks. The follower block allows a full 25-1/2" filing capacity. Inside drawer capacity: Letter: 12-1/4" width x 10-7/8" high x 27" deep. Legal: 15-5/16" wide x 1-7/8" high x 27" deep.

**Finish:** All Invincible<sup>™</sup> steel products are processed through a 5-stage industrial washer to remove oil and organics from the surface while applying an iron phosphate conversion coating to promote adhesion and corrosion resistance as a pre-paint treatment. In addition, parts are rinsed with a non-chrome sealer to aid in paint adhesion and to further protect the metal. **The surface is then painted with environmentally-friendly and highly durable hybrid powder coat paint applied electrostatically and cured at high temperature.** Invincible<sup>™</sup> products are available in a full assortment of standard Invincible<sup>™</sup> colors, both smooth and textured finishes, as well as special order colors.

**NOTE: 1400 Series Verticals may be ordered in A style fronts.**

**Model Numbering - Example: 1440HSA-CP-LK-LG**

- 14 = 1400 Series Vertical File
- 4 = 4 Drawer Cabinet (use 2, 3, 4, or 5)
- 0 = Letter Width (0 = letter width, 1 = legal width)
- HSA = Highside Drawers with "A" Style Front (Brushed Aluminum Pull, Thumb Latch, Label Holder)
- CP = Compressor/Follower Block (omit for no compressor)
- LK = Lock (optional - omit for no lock)
- LG = Leveling Glides (optional - omit for no leveling glides)

**Outer Shell Gauges:**

Top	20 Ga. Cold Rolled Steel (CRS)
Bottom:	20 Ga. CRS
Sides	22 Ga. CRS

**Drawers**

Fronts	20 Ga. CRS
Liner (Front)	24 Ga. CRS
Back	22 Ga. CRS
Body (single piece, multi-formed)	22 Ga. CRS
Spring-loaded Compressor	18 Ga. CRS
Compressor track	20 Ga. CRS

**Inner Frame, Uprights, & Cross Members**

Front uprights	18 Ga. CRS	Lock -Lock Bar (flat wire)-	14 Ga. CRS
Rear uprights	18 Ga. CRS	Lock Clips-	14 Ga. CRS
Shelf	18 Ga. CRS		
Shelf bracket	14 Ga. CRS		